

Macerator Pump Installation Guide



**MACERATING
FLO**

Innovation For A Better Flow



At MaceratingFlo, we understand that even the best plumbing systems can face challenges.

Our goal is to make installing the MaceratingFlo upflush toilet system straightforward and simple, achievable in perhaps half a day's work.

While our systems are designed to be user-friendly, errors can still occur. That's why we provide detailed guidance and support. Drawing from industry practices and considering the latest technology and home needs, we ensure you can easily and correctly install your system.

Whether you're a beginner or experienced installer, following our step-by-step guide ensures successful installation and avoids common pitfalls.



**Pro
600W**



**Ultra
750W**



**Max
900W**

Macerator Pump Package List



Pump



Clamps



Hoses



Stoppers



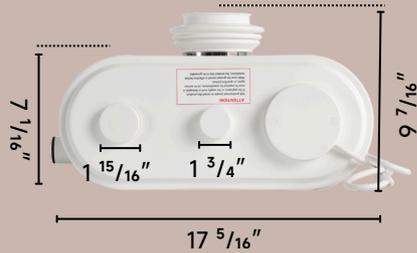
Elbow



Floor Mounting Kit

Dimensions

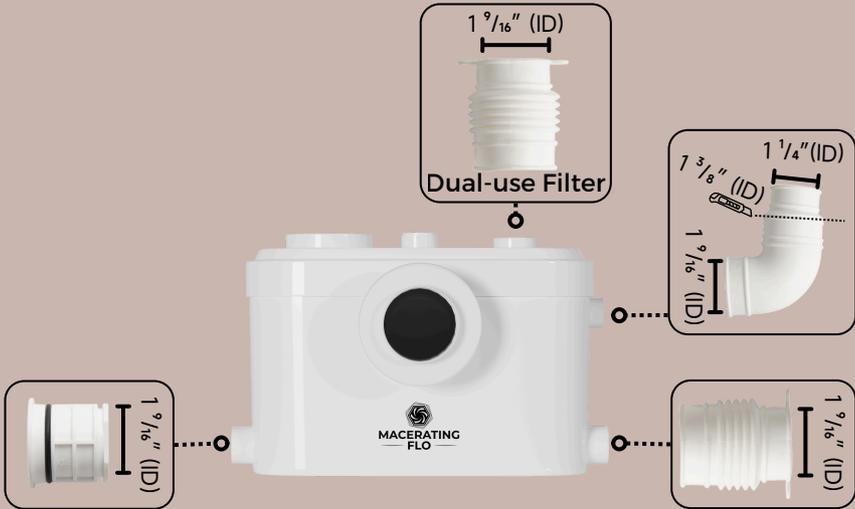
Note: The Pro 600W, Ultra 750W, and Max 900W model are the same size.



For high-resolution dimensions, please refer to the digital manual.

Step 1

Read the installation instructions included with the MaceratingFlo unit. Identify all provided components and acquire any needed 1 or 1 1/4" PVC pipes and fittings, along with PVC fasteners, cleaner, primer, and glue.



Pipe Size Compatibility

Name	Image	Originally Fits	After Cutting
Elbow		NPS 1" Pipe	NPS 1 1/4" Pipe
Flexible Hose		NPS 1" or 1 1/4" Pipe	/

Note

- 1" Pipe: Nominal Pipe Size 1", DN 25, AVG. OD 1.315"
- 1 1/4" Pipe: Nominal Pipe Size 1 1/4", DN 32, AVG. OD 1.660"
- To connect to a 1 1/2" pipe, you will need a flexible PVC coupling.
If you need any further assistance, please feel free to contact us at cs@maceratingflo.com.

Step 2

Choose the installation location within the maximum distance range: For installation distances,

- The Max 900W Pump supports up to 39 feet below sewer lines and 395 feet from the soil stack.
- The Ultra 750W Pump supports up to 36 feet below sewer lines and 328 feet from the soil stack.
- The Pro 600W Pump allows for 30 feet below sewer lines and 262 feet from the soil stack.

If you plan to connect additional fixtures to the MaceratingFlo unit, they must be on the same structural level.



Pro 600W



Ultra 750W



Max 900W



Step 3

Cut into the soil stack material and install a Y-connector for the macerator discharge pipe.

Step 4

When installing with a concealed macerating pump, ensure about 12" of space behind the pump frame.

When installing near an exterior wall, leave the pump away from the finished wall least 0.4" for insulation.



Step 5

Establish or access a fresh water supply in the installation area, with a shut-off valve and water line prepared in advance, using cold water for toilet installation.



Step 6

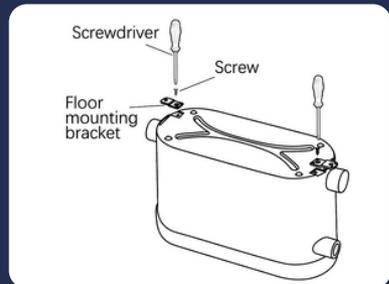
A nearby 15-amp circuit is needed to operate the macerating pump. Due to proximity to water, the circuit should be protected with a Ground Fault Circuit Interrupter (GFCI) in actual installations.

Step 7

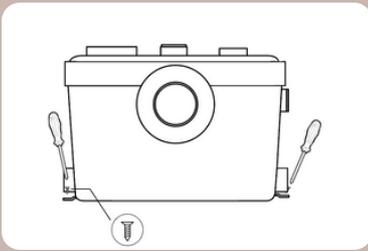
Now prepare to install the macerator unit, starting with attaching elbows and hoses to the corresponding pump outlets and inlets, securing them with clamps.



- a. Place the pump in position, which should be at the same level as the toilet.



- (Optional) Secure the pump by #8 Phillips pan head self-taping screws (not provided).



Plastic anchors (not provided) would be needed for concrete floor.



b. Install the discharge elbow.



Secure the elbow with a clamp. Ensure it's properly positioned: press down and tighten with a flathead screwdriver.



Note: the pump's sewage outlet has an integrated check valve, eliminating the need for an additional check valve in the elbow.



c. In the same way, insert the hose into the pump's water inlet and continue to secure it with a clamp.



d. For any unused water inlets, insert stopper plugs and twist to tighten.

Step 8

Connect the pump to PVC pipe, ensuring it's primed and glued. Arrange PVC pipes as required, using two 45° elbows for right-angle turns for smoother flow. Insulate pipes in areas where freezing is a concern.





- a. Insert a 1" sewage PVC pipe to the elbow and secure it with a clamp.
Alternatively, cut off the elbow's marked section and connect a 1 1/4" pipe.



For easier maintenance of the toilet or pump later on, a stop and waste valve is recommended in the sewage pipe during setup.



- b. To connect to a sink or shower waste, use the pump's left and right inlets. Ensure the hot water temperature for bathtubs and faucets is 131°F or lower.

Use a 1 1/4" pipe for connection, preferably with at least a 10° slope for gravity flow into the pump.



- c. The top right corner of the pump has a dual-use filter with activated carbon.



You can also connect it to your exhaust system. Insert a hose, secure with a clamp, then connect to a 1 1/4" vent pipe.

Step 9

After securing the PVC pipes, connect the toilet bowl to the pump with the clamp.



CONGRATULATIONS!

Your MaceratingFlo unit is now correctly installed.



**MACERATING
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CONTACT US

For any queries or concerns, feel free to reach out to us at



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www.maceratingflo.com